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Zero Emissions Vessels are Electric Vessels

Electrical Vessel System Integration

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Global leader in electric propulsion and container terminal automation



~ 2000 employees



~1BUSD business



1500+ vessels electrified



Footprint in 30 countries



100+ years experience



1300+ container cranes automated



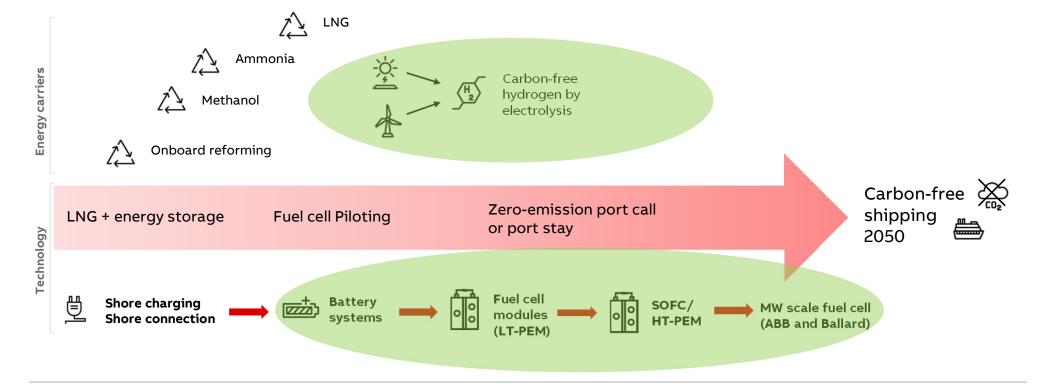
2000+ vessels and terminals digitally connected





Pathway to carbon-free shipping

Transitions in fuel and technology





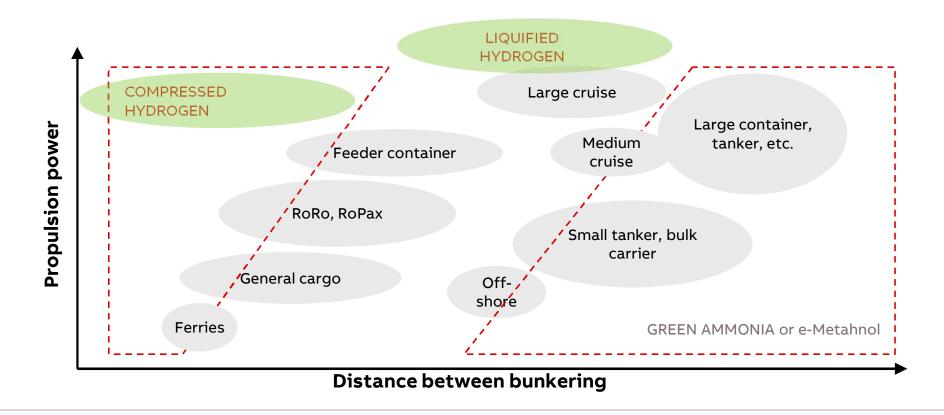
Energy sources - comparison

Consumption 2MW – 24hrs

	Energy converter - Effectioncy	Power Distribution	Volume of energy – 40f Cont.
Electrical energy in Battery banks	Charging from shore (DC or AC) direct to DC switchboard – 93%	DC Switcboard	4MWh – 2 hrs (78)
Hydrogen Compressed Hydrogen Liquid	Fuel Cells – LT PEM – 40-50% ICE – Otto – 40%	DC Switchboard / (in combo with ICE hybrid)	33MWh – 8 hrs (21) 80MWh – 1 day (7)
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Ammonia	Fuel Cells – SOFC – 60-70%	DC Switchboards / (in compo with ICE hybrid)	120MWh – 1,5 days (5)
	ICE – 2 str or 4 str - 40%		



Carbon-free fuels and ship types





Energy effeciency – the key!

Energy Source

Select the energy type with the best total effeciency.

- Battery when frequent sharging points are available -High effeciency – large size
- Hydrogen shorter sailing distances, and possible with regular bunkering -Less volume but low effeciency

Energy flow

Use of DC distribution for low loss connection of the various energy converters as DC outputs.

Can easy combine all type of energy converters, inclusive ICE's.

Ship operation

Operate the ship optimized with low as possible energy usage;

- Digital tools to select speed and course depending of weather and operation.
- Effecient hull shape
- Use of rotating sails or sails.

Propulsion system

Select a propeller with optimal effeciency.

New types are coming into the market with 15-25% improved effeciency.



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Zero emission operation

The solution is electric

Charging technology

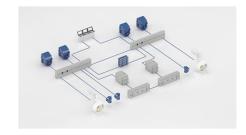
Electric charging



Onboard DC Grid™

Electric power solution

- Modular system



Batteries

Clean, flexible

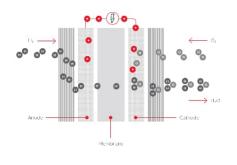
- Energy storage functions



Fuel cells (or ICE)

Clean and flexible

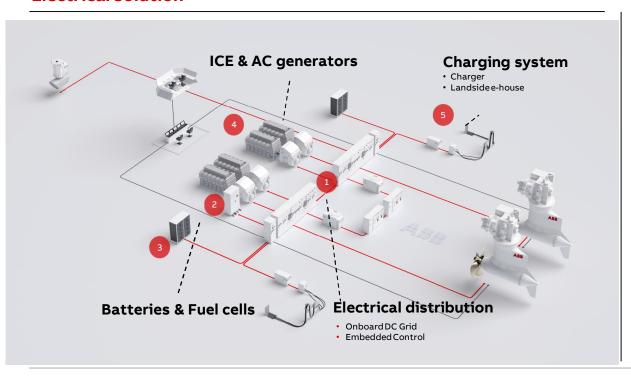
- Energy production function



Electric and hybrid vessels

System integration of main power components

Electrical solution



The main objects

- 1 Fixed integration of the complete system around the electrical distribution system, common point for all energy converters and main consumers.
- **2 Container Fuel Cells: Intergartion of** Fuel cell technologies; LT PEM, HT PEM and SOFC.
- **3 Container Batteries:** Integration of various Lithium chemistries; NMC LFP and LTO battery types.
- **4 Container ICE & AC Generators**: for green fuels
- **5 Fixed Charging system:** Based on DC charging S-MCS or AC charging IEC standard 8005-1 or 2



Marine LT PEM fuel cell solutions

Hydrogen project examples





Integration of fuel cells

- Scalable and flexible installation with marine certified fuel cell modules
- Integrated in hull space

0,2 MW - Pilots Carnival - Viking Cruises



E-house installation of fuel cells

- Integration of fuel cell modules with total 1,4 MW per high-cube 40" container
- Suitable for on-deck installation



High-power marine fuel cell concept

- 3 MW fuel cell unit
- Larger units with common balancing plant.

6 - 12 MW Carnival - Viking Cruises - MSC Cruises





High-temperature fuel cells with heat recovery for larger ships

Fuel Cell and reformer solutions for Methanol & Natural Gas with improved efficiency







Carnival

Methanol & Natural Gas - 0,2 - 4 MW

- Operate on various other fuels than hydrogen with internal reforming capability to H2
- With modular Heavy Duty FC Stack



- hydrogen with internal reforming capability to H2
- Solid oxide fuel cells (SOFC) and hightemperature PEM fuel cells (HT-PEMFC)



IMAGES: Bloom Energy, Blue World Technologies

Royal Caribbean





Modular design - example

ZeroCoaster - Coastal cargo vessel - «Green Coastal Program»

DESIGNING MODULAR ENERGY SYSTEM READY FOR BATTERY, HYDROGEN, AMMONIA, METHANOL

The consortium includes:

Vard Design, AFC Energy, ABB, DNV, Sintef Ocean

Modularity:

• Use of module based energy converters and energy storage Eneble various types of energy carriers.

Saved energy consumption:

- Effecient hull shape
- Use of rotaing sails





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Hydrogen project - examples



5000 DWT Bulk Carrier with rotating sails, 800kW FC, batteries, Hydrogen ICE and Bio diesels

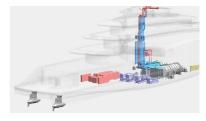


200kW fuel cell system from Freudenberg. Powered by hydrogen derived from methanol.

Ongoing concept design for 12 MW fuel cells.



400 kW fuel cell system on hydrogen powered river container vessel



Yacht with Onboard DC Grid and 3 MW fuel cell system



Electric propulsion and power plant with integrated of fuel cells

Heidelberg – Felleskjøpet Agri Carnival - Pa-X-ell2 program

FLAGSHIPS project CFT river container vessel **NN Yacht owner**

Samskip Hydrogen fuel cell Shuttle Container vessel

